



Shree Kumaran Automations

AN ISO 9001: 2008 CERTIFIED COMPANY

Company Profile



Administrative Office :

3/2, Venkatasamy Nagar

Athipalayam Road

Ganapathy

Coimbatore-641 006

Factory:

S.F.No.384, CODEA Park

Site No. 9&10, Kurumbapalayam Po

Sarkar Samakkuluam

Coimbatore – 641 107

Introduction

- ❖ SKA have been established in the year 2012 at Kurumbapalayam, Coimbatore.
- ❖ We are capable of supplying Precision – machined components both in Ferrous and Non - Ferrous alloys like Valves, Automobile components, Textile components to satisfy clientele based on the requirement.
- ❖ We are capable of supplying machined components with great accuracy using new generation CNC machines and latest measuring equipments.
- ❖ Our vision is to deliver world-class components by maximizing customer satisfaction by delivering quality products on time and at competitive rates.



Contact Persons : T.Angappan , Managing Partner,
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Sales Tax Regd No : TIN No: 33092207859
CST No: 1096853 dt - 25.07.2012

SSI Regd No : 330121239166 Part-I dt - 31.08.2012

IAC NO : 115

PAN No : ACDFS7977F

No of Shifts : 3 Shifts

Floor Space : Building: 2000 SFT
Vacant Space: 2000 SFT

E B Power Capacity : 63KVA

Generator : 82.5KVA

LIST OF MACHINERIES WITH SPECIFICATION

1. BFW VERTICAL TURNING CENTRE : 1 No

BVL 800H (sudarshan)

Maximum Turning Dia & Length : Dia 800/150L

: Dia 650/850L

Bar Capacity : 30 Bar



2. BFW VERTICAL MACHINING CENTRE : 1 No

BMV 60T C30 (chakra)

Table Size : 1050 x 610 x 610 mm

No. of Tools : 30 Nos.

Spindle RPM : 6000 (Max)



3

UCAM URH-321-RH 320 ROTARY TABLE

ACCURACIES

Indexing Accuracy: Arc.Sec +/- 15"

Repeatability: Arc.Sec 4"

Table top flatness per overall length: 0.01mm

Centre bore run out: 0.015mm

Perpendicularity of table top base (vertical position): 0.02mm

Parallelism of table top to base (horizontal position):0.02mm

Net weight: 200kg Approx



RADIAL DRILLING MACHINE

**RADIAL DRILLING MACHINE : DR5 with boring capacity 250
Dia**

MAKE: KOLB (GERMANY)

HEIGHT : 1.5Meter WITH HYDRAULIC CLAMPING



LIST OF MEASURING INSTRUMENTS

1. 'ELECTRONIC' HEIGHT MASTER 2D

1. **OPTIMA 600 Advantage** : 1 No

2. **GMT Granite Surface Tables**

Grade -O 2000 x 1000x 250 : 1 No



3. **out- Side Micro Meter**

200 to 300 mm : 1 No

300 to 400mm : 1 No

400 to 500 mm : 1 No

4. Bore Dial Gauge

50 to 150 mm : 1 No

150 to 250 mm : 1 No

250 to 400 mm : 1 No

5. Vernier Caliper

0 to 300 mm : 1 No

0 to 600 mm : 1 No

Dial Vernier 300 mm : 1 No

6. Depth Vernier

0 to 300 mm : 1 No

7. Height Gauge 600mm : 1 No

MAN POWER BREAKUP DETAILS

DESIGNATION		QUALIFICATION	EXPERIENCE
<i>Production In-charge</i>	<i>1</i>	<i>DME</i>	<i>8 years</i>
<i>Operator s</i>	<i>7</i>	<i>ITI</i>	<i>3-5 Years</i>
<i>Quality control engineer</i>	<i>2</i>	<i>DME</i>	<i>5 Years</i>
<i>Helpers</i>	<i>2</i>	<i>DME/ITI</i>	<i>1 Year</i>
<i>Administrative staff</i>	<i>1</i>	<i>B .Com</i>	<i>5 Years</i>

LIST OF CUSTOMERS

SI NO	CUSTOMERS	NATURE OF COMPONENTS
1	<i>Virgo Valves & Controls Limited</i>	<i>Body adaptor</i>
2	<i>Sri Ranganathar Industries Pvt.Ltd</i>	<i>Ball valve</i>
3	<i>Schutte Meyer India Pvt.Ltd</i>	<i>Stirrer</i>
4	<i>Adithya engineers</i>	<i>Butterfly body</i>

Thank You